FILTRATION UNIT



# ROTOFILTER

**SALES SHEET** 

## DESCRIPTION

The **ROTOFILTER** control unit is designed and built for the filtration treatment of contaminated oils and lubricating-coolants, resulting from chip removal machine tools processing.

The filtration process takes place through a self-cleaning drum filter built with FAMA technology with interchangeable baffles.

The contaminated coolant present in the machine tool is sent to the filter group through a centrifugal pump The outflow of the filtered coolant is continuous. The **ROTOFILTER** control unit therefore guarantees a constant flow rate to the machine tool, preserving the longevity of: mechanical parts, cutting tools and. high and low pressure pumps.

Filter cleaning is automatic. The sludge is evacuated through a dredging system.

### SUPPLY

HOLDING TANK ROTOFILTER CLEANING PUMP FILTERED LIQUID BOOSTER PUMP ELECTRICAL PNEL

### OPTIONAL

MAGNETIC PURIFIER COOLING SYSTEM



FILTERING ELEMENT



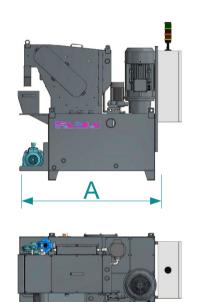
TESTS CARRIED OUT WITH 22 CsT OIL	, 4% EMU	LSION
MODEL	FF200	FF400

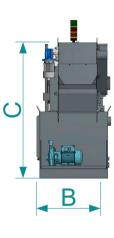
FILTRATION RATE [µm]	40 ÷10*	40 ÷10*	40 ÷10*
OIL FLOW 22CsT [l/min]	70**	140**	250**
EMULSION FLOW 4% [l/min]	100**	200**	500**
STORAGE CAPACITY [I]	800	1500	2000

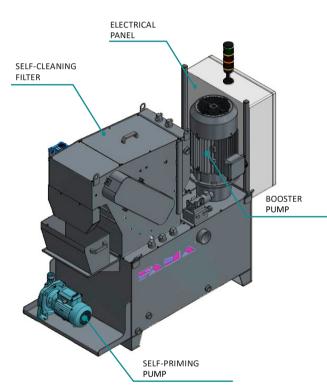
\* THE DEGREE OF FILTRATION DEPENDS ON THE FILTER ELEMENT USED

\*\* THE FLOW OBTAINED IS INDICATIVE AND IN ANY CASE DEPENDS ON THE VISCOSITY OF THE FLUID AND THE ENVIRONMENTAL CONDITIONS OF APPLICATION (EXTERNAL TEMPERATURE, OIL TEMPERATURE). FURTHERMORE, THE FLOW RATE VALUES ARE AFFECTED BY THE DEGREE OF FILTRATION REQUIRED AND BY THE PARTICULATE PRESENT (EX. CAST IRON, STEEL, BRASS)

IT IS POSSIBLE TO PERFORM TESTS AT THE FAMA SRL HEADQUARTERS ON YOUR SPECIFIC SAMPLE







OVERALL DIMENSIONS	FF200	FF400	FF600
A LENGHT [mm]	1700	1500	1500
B WIDHT [mm]	700	1200	1000
C HEIGHT [mm]	1400	1400	2100
- APPROX. WEIGHT (Kg)	410	520	810

#### **TECHNICAL DATA**

TOTAL POWER [kW]	3 ÷ 11
ELECTRICAL SUPPLY [V]	400
FLOW [l/min]	70 ÷ 250
FILTRATION RATE [µm]	40 ÷ 10

FF600